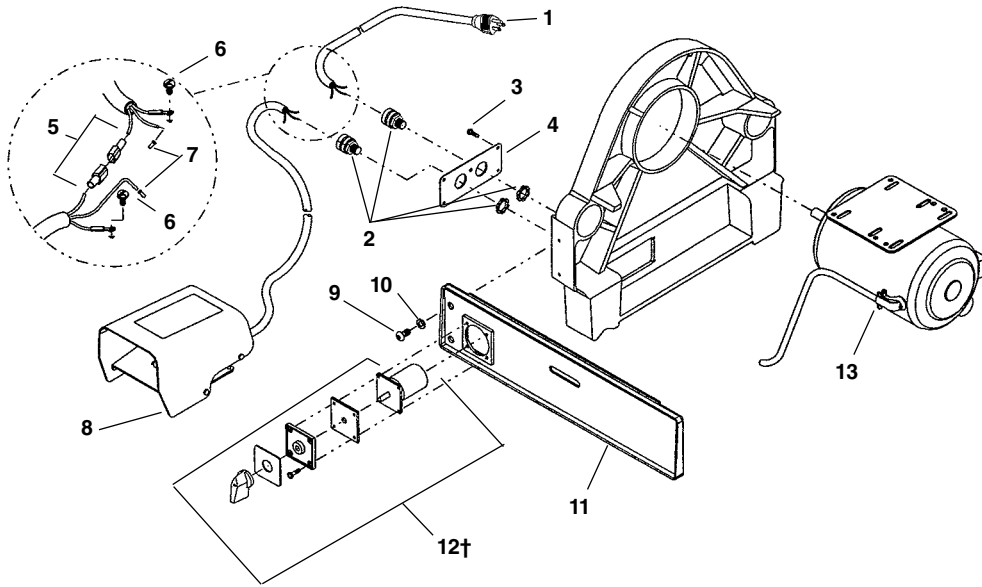


60 Hz Electrical Components

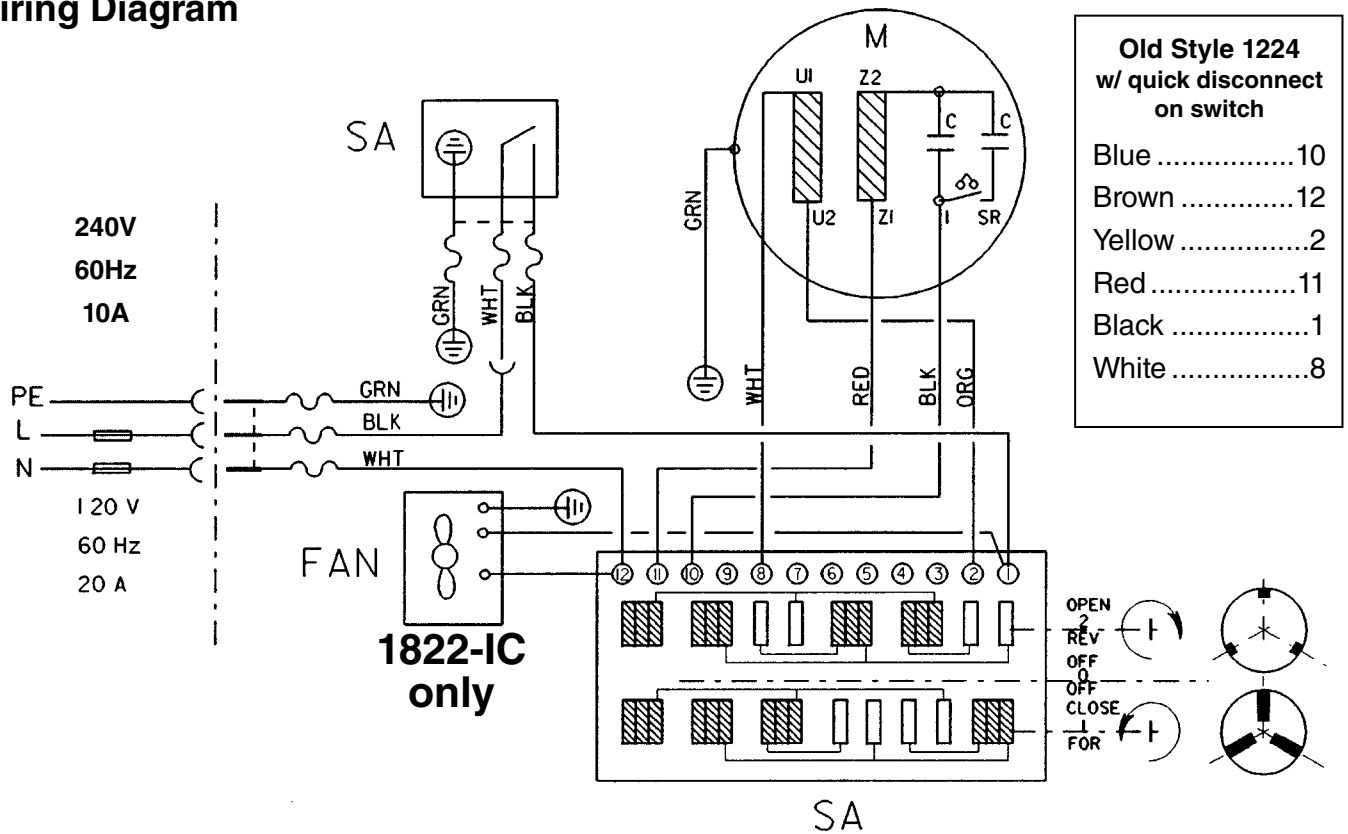
NOTE: Order parts by Catalog Number only. DO NOT order by Reference Number.



Ref. No.	Catalog No.	Description
1	46740	Power Cord
	46410	Power Cord
2	75977	Strain Relief (2)
3	41597	Self Tapping Screw (4)
4	27162	Strain Relief Bracket
5	56407	Quick Disconnect Set
6	45420	Ground Screw
7	36222	Wire Terminal
8	36642	B-294 Foot Switch
9	26997	Screw 3/8" - 16 x 3/4" (8)
10	40930	Lock Washer 3/8" (8)
11	59722	Front Side Plate
12†	20113	Switch Assembly
13	26237	Motor 120V 60 Hz
	26232	Motor 240V 60 Hz

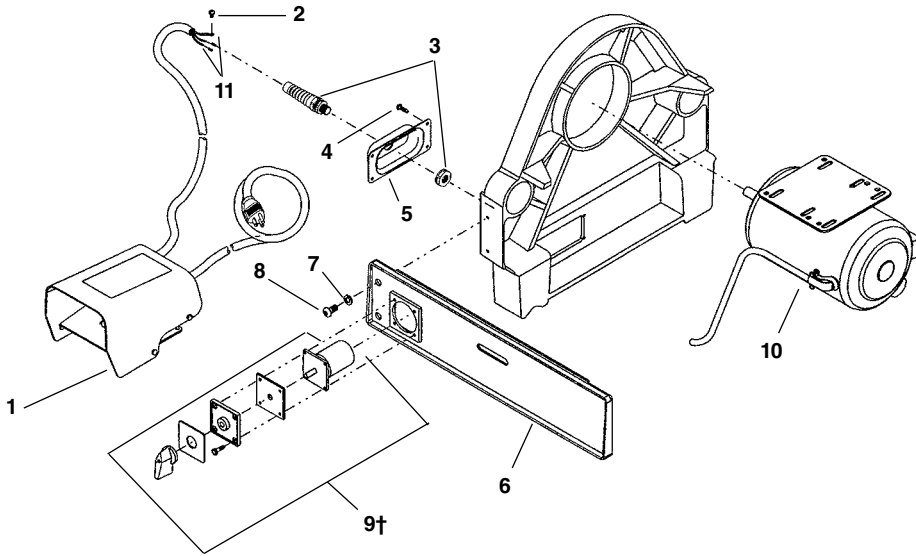
† Ref. No. 12 – When replacing early style switches, which have a black body, order Catalog No. 59742 Switch Adapter Plate

1224 & 1822-I Replacement Switch Wiring Diagram



50 Hz Electrical Components

NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.



Ref. No.	Catalog No.	Description
1	36652	B-296 Foot Switch
	36657	B-297 Foot Switch
2	45420	Ground Screw
3	27187	Strain Relief
4	41597	Self Tapping Screw (4)
5	27197	Strain Relief Bracket
6	59722	Front Side Plate
7	40930	Lock Washer 3/8" (8)
8	26997	Screw 3/8" - 16 x 3/4" (8)
9†	20113	Switch Assembly
10	27282	Motor 220/240V 50 Hz
	27287	Motor 110V 50 Hz
11	36222	Wire Terminal

† Ref. No. 12 – When replacing early style switches, which have a black body, order Catalog No. 59742 Switch Adapter Plate

1224 & 1822-I Replacement Switch Wiring Diagram

